Nueva Montana Rolls

A. Arnold Thomas

Follow this and additional works at: https://digitalcommons.wpi.edu/ms077morgan-docs

Recommended Citation
https://digitalcommons.wpi.edu/ms077morgan-docs/134
Mr. E.H. Fors
The Florence Cottage
St. Briavels
Lydney
Glos.
England

Dear Eric,

In order that Angus Thomas can get Moorwoods to quote for the above rolls I have given roll sizes as per Lancashire Steel Mill. As you see the Roughing Train are up at 16.9/16" diameter and in view of our recent discussion with Myles these roughing rolls may be reduced to 14.1/2".

The figures will enable us to produce a price for rolls for Nueva Montana to examine.

<table>
<thead>
<tr>
<th>Roughing Train</th>
<th>Diam. of Barrel</th>
<th>Length of Barrel</th>
<th>Total Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stands 1, 2, 3, 4</td>
<td>16.9/16&quot;</td>
<td>32.3/4&quot;</td>
<td>6'7&quot;</td>
</tr>
<tr>
<td>&quot; 5, 6, 7, 8, 9</td>
<td>15.3/16&quot;</td>
<td>32.3/4&quot;</td>
<td>6'7&quot;</td>
</tr>
<tr>
<td>Intermediate &amp; Looping Stands 10, 11, 12, 13 &amp; 14</td>
<td>13.1/8&quot;</td>
<td>24&quot;</td>
<td>5'6.1/2&quot;</td>
</tr>
<tr>
<td>Finishing Train 15, 16, 17, 18, 19, 20, 21</td>
<td>10.29/32&quot;</td>
<td>20.1/2&quot;</td>
<td>4'7.3/8&quot;</td>
</tr>
</tbody>
</table>

Necks and Wobblers as supplied to Lancashire Steel Corporation Ltd., Warrington Works.

Sincerely,

c.c. Mr. A. Arnold Thomas